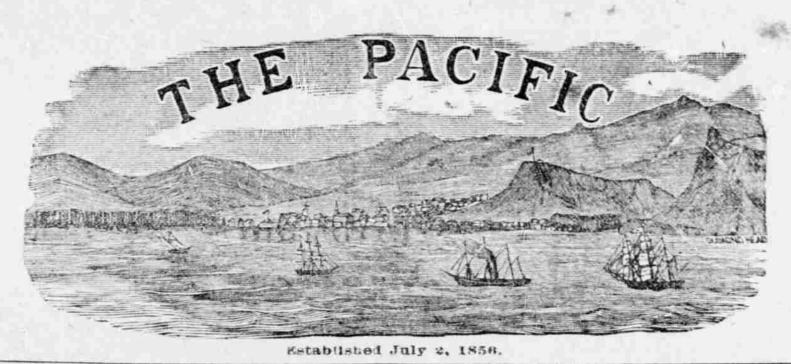
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# FOUNDRY TO MOVE

# EXTENSION

May Have Marine Railway-New Large Buildings - Something About Heavy Operations.

The city district which has so long contained the site of the Honolulu Iron Works will soon be minus the smoke from the furnaces, the reports of the hot blastings, the hum of the machinery and the wild clanging of the hammers. This great industrial plant of the mid-Pacific is to be moved. Negotiations for new land have been under way for several weeks. Mr. Swanzy, the vice-president of the company, said last evening that the transaction would in all likelihood be closed today. Further than this he would not proceed when asked for information.

It is learned that the Honolulu Iron Works Company has secured from the B. P. Bishop Estate six acres of land in Kakaako on a long lease-said to be fifty years. It is understood that the company will secure the prize it has so long coveted-use of harbor front, with the privilege of having its own marine railway and coffer dam on the premises. The Bishop Estate land at deep water is mauka immediately of the Healani boat house. The location chosen is in every way admirably adapted to the uses of the Iron Works Company. It offers the advantage of the most economical handling of the enormous amount of shipping repair trade that has grown up during the past few years and that is increasing constantly. Another great feature for the company will be that its great cargoes of material can be landed at the storage yards. This alone will save thousands of dollars annually. The Iron Works Company is one of the best patrons the drayage concerns

Every effort had been made by the Iron Works people to use the small space at the old stand. But the business has simply extended beyond the proportions of the place. In Kakaako there will be built large structures after the style experience has proven will be best suited to the exact work of the company. In providing these buildings there will be expended literally fortunes in material and labor. An army of men will be employed in construction work. It is said to be the settled purpose to move to the new place without unnecessary delay. For a long time the Iron Works people have been cramped at the present compound. From time to time small bits of ground have been secured from adjoining possessions and within a very few months new build. ings of considerable size have been add-

This new turn of the Iron Works will have a marked effect in several directions in Honolulu. It is anticipated that a new residence district will appear. Thu force of men will be increased. More work will come, as it will be advertised all over the world that the largest ships affoat can be repaired in Honolulu. In all likelihood the plant will be so extended in the new location that vessels of considerable size can be built right in Honolulu. Freight from the East will be as cheap as San Francisco concerns en-

As was pointed out by Theo. H. Davies in his address recently at the annual dinner of the Iron Works employes, the establishment is largely a local concern. Mr. Davies is the president, F. M. Swanzy Agents Honolulu Soap Works Company is vice-president. Other local stockholders are W. G. Irwin, John F. Hackfeld and Castle & Cooke. The three widow ladies living abroad mentioned by Mr. Davies in his speech as owning stock in the concern are Mrs. Greene, Mrs. Janion and Mrs. Perry.

> and most interesting casting made at the drawn yesterday. Every man about the place was anxious concerning the job. ship Company. The great weight taken tem. The steam is used twice. Its ini- for the local Electric Light Works. tial force is applied from the high (44low (24-inch) pressure cylinder, with 36- and Lahaina plantations. inch stroke. Mr. Johnson who has charge who for the past two years has been use steam and master metal.

course of inspection. The flaw was more a natural wear than anything else. The piece had been in use fifteen years. The contract for easting a new cylinder was Company from figures made by Manager Hedeman and head Accountant Kennedy. Since the order was accepted the Iron Works Company has kept a number of its most skillful men on the job night and day. The men take the keenest interest in an affair of this sort. The critical limax comes on the day of casting. If a single mold is placed wrong, if the stream from the cupalo is too hot or too cold, if there is a sudden turn of the weather, if there is the most trifling carelessness anywhere, the entire work, involving several thousand dollars, may be a total failure. This big casting looked all right yesterday and the men who had made it a part of their lives for four weeks were confident that it would prove successful. Besides the manager and his immediate lieutenants, the heads of three departments at the Iron Works are important men, with great responsibility, in a matter of this character. First the patterns are made. In this room, H. C. Reid is the veteran foreman. His establishment is a fine art carpenter shop and wood working mill. He and his men make, from blueprints, the castings for the the molders. Everyone knows that the Iron Works Company imports a lot of sand for molding. The large majority of people are under the impression that when a pattern is ready, this sand, perhaps slightly moistered, is packed around the form, that then the form is withdrawn and the molten metal poured in. Well, the sand is only a portion of the mold

composition. Every year the Iron Works Company uses tons of flour and thousands of gallens of molasses to mix with the mported sands for molding. Once made the molds are baked in a huge oven and then faced with plumbago. They are echnical allowances, the head molder had five tons of iron melted up for the run. It was picked scrap, too. Old castings are smashed up down there in rather a primitive way. They are laid out under a tripod derrick and a massive weight s hauled up by steam and dropped on them. A casting like the high pressure cylinder is quite open and cools rapidly in comparison to the "setting" of a roller, for instance. After the casting is released by the chief molder it goes to the head man of the machine shops, Mr. Cushingham, in this instance. He must see that the trimming and finishing are properly done. On a large piece like the cylinder under the direction of the master mechanc for a couple of days. When a job like this is completed, it is a handsome thing

onsiderable loss. Works here these days than even on any because the wages are better and the children appeared to be signers.

nours shorter here. A steamship man who was at the Works each male signature which has been resterday while the Advertiser reporter fraudulently changed, is given in Table was making a visit said that it was be- 2, hereto attached. place is a station in ocean business," said given in Table 3, hereto attached. he, "and must be equipped to do the work. Here they have work for the which appear to have been tampered with Klondike steamer. That ship would have but only those are enumerated above drifted about on the Pacific for a month which have plainly been fraudulently Kaulia is now chairman of the Royalist or six weeks unless it was able to get its changed. work done here. The Honolulu Iron What was probably the largest, heaviest | Works has saved those people from mak-Honolulu Iron Works this year, was thing has happened a dozen times in a few years."

Spectators still more nervous about the in the Works hinted that the marine recasting were officials of the Wilder Steam- pair department was to be enlarged. Work is piled everywhere about the from the mold which has been a full Foundry. In the boiler making annex month in preparation was a piece of ma- men are using from a recently arrived original are enumerated, as to the male chinery for the steamer Kinau, the larg- shipment or order of 12,000 tons of steel signatures, in Table 4; and as to the est, finest and fastest boat of the Wilder plate. Nearly all of this is going into female signatures, in Table 5, hereto atfleet of inter-island packets. Chief En- water pipe for various plantations. Five gineer Johnson discovered the serious teams have been at work for some time break in the high pressure cylinder while hauling this material from the wharves. the vessel was alongside. Had the Kinau The steel was shipped from New York to tion of signatures all in one handwriting. been at sea there would have been not a Panama, thence to San Francisco, then On page 95 of the male petition, 10 signalittle trouble in running her with the down here in the sugar and other packets. low pressure cylinder alone. It might Besides the rush or emergency work on handwriting. On page 161 of the male be explained that high and low pressure the Klondike steamer, the Iron Works petition, 18 signatures, Nos. 33 to 50 are cylinders mean the double expansion sys- people are making some pieces of engine all in the same handwriting. On page

It's a grand thing to drop into the Iron of all the machinery for the company and Works once in awhile and see how men the male petition, 46 signatures, Nos. 5 to

# to Washington By Hawaiians Is Under Fire.

# WERE EXAMINED

of Them Are Forgeries-His Analysis.

The Hawaiian anti-annexation petition of 20,000 odd names, has been examined in Washington. The analysis again signing his own name on pages 55 of the petition by L. A. Thurston is as follows:

The petition consists of 556 pages, of which 308 pages conain what purport to be again on page 308. male signatures; and 248 pages, female

The number of male signatures purports | handwriting. On page 294 of the male molds. California redwood is the favored to be 10,378; the number of female sigmaterial. Thos. Smith is the chief of natures purports to be 10,891; making the

total number of signatures 21,269. the total of 10,378 males. The female peti- women's petition, 126 in all, are in the tion contains no summary of adults and same handwriting. All of the signatures minors, but examination thereof shows (except 13 on page 120) on pages 116, 120, that there purport to be, adults 8,215; un- 121 and 132 of the female petition, 178

der 20 years of age, 2,678. PETITION.-The following facts, tending Table 5, hereto attached. to discredit both the genuineness and the

petitioners, or 677 in all, under 14 years in their work. When the cylinder is de- the face of the petition, particulars of ivered to the Wilder Company, Engineer which are hereinafter given. Johnson places it in the Kinau. This part

will be done in quite a rush, for the pre- that appearing on the face of the petition. Second fact tending to discredit the peti- different person and at a different time ent is the busy season with the company in the transportation line and the vacation | tion .- The ages of 52 of the male peti- from the signatures. of the Kinau means a lot of idle money—a tioners, and 228 of the female petitioners, There are busier times at the Iron changed from a lower to a higher figure The object of these changes is manifestof the big plantations with grinding in ly to try and make the face of the petition part of a petition; but having in this case full blast. Twenty-five new men came to comply with the statement contained the Works by the Moana yesterday, but therein that the minors are over 14; and there will be no stoppage of overtime second, to give an appearance of greater operations. Men come from the Coast responsibility and weight to the petition readily, leaving certain positions up there, than it would have if so many young

The page of the petition and number of

coming plainer every day that it would The page of the petition and number of necessary for the Works to complete each female signature, the age opposite its marine repair department. "This which has been fraudulently changed is There are a great number of other ages

> Third fact tending to discredit the petition.-The signatures of over 1,400, or near-

ing a failure of the voyage. The same ly 10 per cent of the adult petitioners are not original, but forgeries. There are an immense number of other signatures One of the gentlemen heavily interested that appear to be forgeries, but only those plainly appearing to be so are enumerated above. The pages of the petition and numbers

of each of the signatures which are not

The following are some of the most glaring instances of wholesale incorporatures, Nos. 22 to 40, as are all in the same 163 of the male petition, 7 signatures, Probably half a hundred men are labor- Nos. 9 to 15, are in one shandwriting; 9 inch) and its secondary force from the ing in various ways on rollers for Oahu signatures. Nos. 17 to 25 are in one handwriting, and 14 signatures, Nos. 32 to 45 are in one handwriting. On page 164 of 50, are all in one handwriting. On page

## 165 of the male petition, 20 signatures, Nos. 30 to 49 are in the same handwriting. On page 212 of the male petition, 20 signatures, Nos. 29 to 48 are in the same handwriting. On page 255 of the male petition, 12 signatures, all there are on the

page, are in the handwriting of Edward K. Lilikalani. All of the signatures on page 8 of the women's petition, 16 in number, are also in this man's handwriting. On page 77 of the women's petition, 16 signatures, Nos. 34 to 49, are in the same handwriting (not Lilikalani's; but a number of the names

signed by Lilikalani on page 8 are written again by some one else, on page 77.) A strong side light is thrown upon the petition as a whole by the fact that Iali-By L. A. Thurston Who Says Some kalani is an intimate personal adherent of the late reigning family, a prominent office holder and member of the Legislature under the Monarchy, and is now an implacable Royalist and advocate of re-

storation of the Monarchy. In addition to signing his own and all other names on the two pages above indicated, he attests his enthusiasm by and 255 of the male petition. I am personally and intimately acquainted with Lilikalani's handwriting. Mr. John Ross also signs his name on page 307, and

On page 260 of the male petition, 25 petition, 23 signatures, Nos. 2 to 24 are in the same handwriting. On page 5 of the female petition, all of the 48 signa-The petition contains a column in which tures and the age, are in the same handopposite each name, the age of each writing. On page 8 of the female petipetitioner purports to be written. The tion, all of the 16 signatures are in the male petition contains a summary in same handwriting. On page 12 of the which it is stated that the adult signers | women's petition, 44 of the 48 signatures number 8,116; and the minors between are in the same handwriting. All the the ages of 14 and 20 years, 2,262, making signatures on pages 198, 109 and 111 of the

in all, are in the same handwriting. The face of the petition therefore shows | On page 240 of the women's petition, C. that there are: male adults, 8,116; women K. Pa, a man, has signed all the names then almost like iron. Mr. Smith looks adults, 8,215; total adults, 16,331; male from Nos. 6 to 36, 31 in ali. His own after all this, and much more. This minors, 2,262; female minors, 2,676; total signature appears as No. 1 on page 130 new high pressure cylinder will weigh minors, 4,938. It thus appears, even from of the men's petition. All the numbering out in the neighborhood of four tons. To the face of the petition, that 23 per cent. of signatures on pages 130, 131 and 132 of be certain of enough metal, with several of the petitioners are minors. There is the men's petition, is in his handwriting. strong reason to believe that a much The pages of the petition and numbers of larger number of the petitioners are the signatures of male petitioners, which minors, for reasons hereinafter stated. do not appear to be original signatures REASONS FOR DISCREDITING THE are given in Table 4, and of females in

Fourth fact tending to discredit the good faith of the petition, appear upon its petition.-The petition purports to give face. The certificate or summary accom- the ages, on whole pages of the petition, panying the male petition states that the are filled in, all in the same handwriting, minors are between 14 and 20 years of and manifestly without attempt on the part of the enumerator to insert the real The petition shows on its face that there age of the petitioners, the ages all ending are 350 male petitioners, and 327 female in even, or round numbers. The following examples will suffice to demonstrate that of age, of whom 7 boys and 6 girls are no reliance can be placed on the correctonly two years of age. The page of the ness of the ages given. On page 73 of twenty-five or thirty men are employed petition and number of each male peti- the male petition, signatures Nos. 30 to tioner under 14 is given above. There is 49 inclusive, have set opposite them, all strong reason to believe that the number in one handwriting, the following, as their of minors under 14 is much greater than respective ages, 30, 20, 30, 35, 48, 42, 45, 20, to look upon-new and shining, a tribute that given above, by reason of the fact 48, 45, 42, 30, 40, 60, 30, 40, 60 years. On to the skill of a whole lot of trained and that several hundred fraudulent changes pages 78 the ages set opposite signatures, careful men who take the greatest pride in the ages of petitioners is apparent on Nos. 9 to 22, inclusive, all in the same handwriting, are 45, 40, 20, 30, 40, 35, 40, 45, 30, 50, 55, 40, 60, 45 years. There are scores of other instances of ages all in The number above enumerated is simply one handwriting manifestly inserted by a

Again, the ages of 278 certainly, and making 278 in all, have been fraudulently probably many more petitioners have been fraudulently changed. The ages of petitioners are not ordinarily an essential been made a part, frauds in connection affect the bona fides of the whole peti-

> Fifth fact tending to discredit the petition.-Each and every page of the male petition is countersigned with the original signatures of Enoch Johnson, secretary, and James K. Kaulia, president of the "Hawaiian Patriotic League" and each page of the female petition is countersigned with the original signatures of Mrs. Lilia Aholo, secretary and Mrs. K. Campbell, president of the "Women's Patriotic League."

These four people are all intelligent. Johnson and Kaulia are members of the bar of the Supreme Court of Hawaii. delegation in Washington, and personally brought the petition from Honolulu.

(Continued on Page 2.)



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